# 55WV





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# **Performance**

The most advanced hydraulic circuit for powerful excavation and work efficiency as well as the powerful engine for the biggest pulling up force and tractive force- the innovative work performance of Solar55WV Plus ensures you the highest work efficiency with excellent adaptation to the spot.

#### **Composite Operation Capability Improved**

Maximum combined operation capability is guaranteed by a sophisticated engine and hydraulic control system. This system allows the engine and hydraulic system to be controlled to fit various working environments such as digging or lifting operations requiring high pressure and large hydraulic flow or grading operations requiring low pressure and small hydraulic flow.





#### **Powerful Digging Force**

Powerful digging force of 3,63 ton from the 57 Hp (SAE J1349, net) engine achieves excellent performance quickly within a short time under any working conditions. In addition, an engine control lever is installed on the left control stand in the cabin to make it easy to control working speed.

#### **Boom Swing**

The convenient boom swing function allows work in very narrow areas. The newly designed swing bracket and the increased boom cylinder size ensures powerful and stable boom swing performance.

Left: 80° - Right: 50°

#### Gradeability

The travel speed of 30 km/h and acceleration assure excellent performance in traveling or moving from/to worksites. Its excellent gradeability is manifested when traveling uphill.

#### **Breaker-Dedicated Line Installed**

The hydraulic pipes have been installed up to the front end of the arm as standard equipment, for easy installation of the two way piping. A lock device is mounted on the end of the hydraulic line to prevent leakage of hydraulic oil when connecting the breaker.

#### YANMAR 4TNV94

Solar55WV Plus, which has the powerful and eco-friendly heart, always provides high operation efficiency and pleasant work condition.









#### **Highest Dump Height**

The maximum dump height of 4.300 mm is the highest among the same-grade machines and enables easy loading operation onto a 15-ton dump truck.



#### Bucket End and Dozer Blade Arrangement

The bucket end is designed to reach the dozer blade when the arm is folded. This feature improves efficiency in grading operation as well as stone lifting operation.



#### Large-capacity Dozer Blade

This machine is equipped with a large-capacity dozer blade (412 x 1.920 mm) ensuring excellent earth-moving operation. Its powerful dozer blade force can be used efficiently for operations on a slope.



#### **Large-Capacity Fuel Tank**

This machine is equipped with a largecapacity fuel tank (120 l) enabling continuous operation for two days before refueling. The fuel port has been raised to prevent leak when operating on a slope.



#### **Ground Clearance**

The ground clearance has been raised (290 mm) to minimize possible damage to the undercarriage when traveling on rough ground or working at a slope. In addition, the blade's ground clearance is high to the extent that it doesn't interfere with curb stones when performing road repairing or construction work.

#### **Axle Osilation**

The machine's center of gravity needed when traveling, swinging, or performing other various operations is repositioned to the rear side so that the machine may not be shaken to assure high-grade stability, and the upward/downward adjustment angle of the front axle (+/- 5 degree) is so great that the machine performs stably on rough or uneven ground.

#### **Engine control lever**

The engine control lever is placed in a very convenient location.



The dozer blade control lever is positioned on the right-hand control stand to secure easy and convenient access.







# **Working Environment**

Ruling out the conventional concept of small equipment, Solar55WV Plus provides operator with maximum comfort and various convenient apparatus. Solar55WV Plus, the very product born by innovative technology of excavator! Cab space more comfortable and cozy than any other equipment.





#### **Comfortable Operating Area**

The internal operating controls are arranged in a convenient and ergonomic fashion. This allows for maximized operating efficiency. A large capacity airconditioning system has been installed for operator comfort in all seasons. The open and spacious cabin provides the operator with a wide field of view for the best possible working conditions.

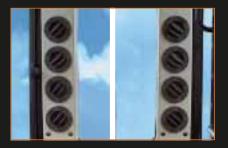


#### The handle with tilting function

The handle with tilting function is adjustable (forward & backward) to provide the best operation and to minimize operator's fatigue.

TOPS (Tip-Over Protection Structure) (ISO 12117)
FOPS (Falling-Object Protection Structure) (ISO 3449: LEVEL-1)

The Solar55WV Plus cabin has been incorporated with the high strength TOPS feature which meets international standards to protect the operator from being injured by the cabin structure in the event of a tip-over. In addition, the operator is protected from heavy falling objects by the FOPS cabin, which meets international standards. These safety features provide a safe haven for the operator to work in.







# High-Output Air-Conditioner and Defroster

The air-conditioner capacity has been greatly improved and the vents have been installed at both the front and rear of the operator's seat to maximize air-conditioning efficiency. A defroster has been installed to prevent the front windshield from becoming frosted in the cold season resulting in safer operation.

#### Joystick

The hydraulic joystick lever with agreable grip touch and easy operation ensures excellent performance in minute operation. Especially, the two (left) & three (right) buttons on the top of joystick are very convenient for diverse attachment works.

#### **Switches**

As all switches are placed in compliance with human engineering, the convenience is maximized for operator.

#### **Various Convenience Devices**



Front Defroster and Lower Vent



Footwear Storage Box



Foot Rest/Travel Pedal



Cup Holder



#### **Fixed-Type Instrument Panel**

Compact and elegantly designed central instrument panel makes it easy to check for various implements.

#### **Rectangular Structure Cabin**

For safety purposes and to protect the operator against falling objects, the cabin structure is designed in a rectangular shape, ensuring operator safety.

#### **Control Stand**

Left and right control stand designed by human engineering lay-out ensures not only easy operation but also sufficient space to install option switch. Furthermore, being designed in the single body type of plastic material, it provides operator with comfortable cab space.

#### **Suspension Seat**

Responding to the weight of operator, the suspension with excellent shockabsorbing power ensures long time operation comfort.









# Maintenance

The powerful performance of excavator developed by the most advanced technology of Daewoo Heavy Industries and Machinery Ltd. is integrated in the Solar55WV Plus to ensure simple and easy maintenance. Providing operator with the highest service so that he can check for himself, Solar55WV Plus maximizes work efficiency.



#### **Engine Oil Filter**

The engine oil filter is attached to the engine body and extends out for easy maintenance.



#### **Dual-Filter Air Cleaner**

The high-performance dual-filter air cleaner eliminates dust from entering the engine. The cover is a one-touch open/close type allowing easy maintenance.



#### Radiator

The large-capacity radiator provides excellent performance in severe and continuous operations. The assemblable dust net on oil-cooler front side prevents overheating from filth.



#### **Engine Bonnet (Hood) / Engine room**

Engine compartment is designed for easier service and the engine room sturdy rubber inside the engine cover reduces the noise to give comfortable environment to the operator and the resident in urban areas.

#### **Fan Belt Easy Tension Adjustment and Replacement**

The spacious area around the fan belt enables easy tension adjustment and replacement. The mounted B-type belt has a greatly extended replacement interval.







Air Breather

The hydraulic system is designed to prevent pump cavitation.



#### **Sleeve Protector**

Sleeve protector with high resistance to wear is equipped to prevent the highpressure hose from being damaged or broken and working oil from splashing when it is damaged.



#### **Fuel Level Gauge**

The fuel level gauge has been relocated to the lower section and makes it easy to check the remaining fuel level.



#### **Air-Conditioner Belt**

Idle pulley is mounted so that it is easy to adjust belt tension and replace the belt.



#### **Grease Piping**

Integrated grease piping is designed to easily maintain boom swing cylinder, swing reduction gear, swing bearing & pinion gear.



#### **Water Separator**

The transparent glass water separator is easily accessible from the ground allowing easy maintenance of the fuel system.



An over-sized protector is installed on both sides of the counterweight to prevent possible damage to the bonnet when operating in a mountainous region or any place having many obstacles.

Also, a net protecting the engine compartment prevents entry of foreign objects.

#### **Auto Fuel Dispense Pump**

To reduce inconvenience in dispensing fuel at the work site, an auto fuel dispense pump has been installed.

#### Engine oil drain

The engine oil drain with quick coupler provides fast and environmentally serviceability.





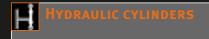


# **Technical Data**



#### ENGINE

### HYDRAULIC SYSTE



#### MODEL

YANMAR 4TNV94

#### Түре

Water-cooled, 4-cycle, direct injection

#### ASPIRATION

Natural

#### NUMBER OF CYLINDERS

4

#### RATED FLYWHEEL HORSE POWER

SAE J1349, gross 42,4 kW (57 Hp) at 2.400 rpm

#### PISTON DISPLACEMENT

2.776 cc

#### MAXIMUM TORQUE

18 kgf.m (176 Nm) at 1.600 rpm

#### **BORE AND STROKE**

94 X 102 mm

#### STARTING SYSTEM

12 V electric motor

#### BATTERIES

1 X 12 V X 100 Ah

2 variable displacement axial piston tandem type pumps.

2 gear pumps and control valve (10-spool) of section block construction.

This original design enables both independent and combined operations of all function, joystick control type operations.

#### MAIN PUMPS

2 variable displacement axial piston pumps.

Max. oil flow 2 x 60 l/min

PILOT PUMP Gear pump
Max. oil flow 21,4 l/min

STEERING PUMP Gear pump Max. oil flow 38,9 l/min

**SWING MOTOR** 

Relief valve 216 bar

(220 kgf/cm<sup>2</sup>)

#### MAIN RELIEF VALVES

Boom/Arm/Bucket 225,5 bar

(230 kgf/cm<sup>2</sup>)

Travel circuit 225,5 bar

(230 kgf/cm<sup>2</sup>)

High-strength piston rods and tubes are used. Cylinder cushion mechanism is provided for boom and arm cylinder to assure shock-free operation and extend life of cylinder.

Cylinders	Q'ty	Bore x Rod dia. x Stroke					
Boom	1	110 X 60 X 710 mm					
Arm	1	85 x 55 x 860 mm					
Bucket	1	80 x 50 x 600 mm					
Dozer	1	110 X 60 X 175 mm					
Boom swing	1	110 X 55 X 547 mm					



#### ODEDATOR'S CAR

A roomy, independent, shock and noise-free operator's cab, 4 side safety glass windows give all-round visibility. Front window slides up and stores in the roof. Side window can be opened for ventilation. Fully adjustable suspension seat. Air conditioner. ISO standard cab.

#### NOISE LEVELS (DYNAMIC VALUE)

#### LwA external noise:

- Guaranteed Sound Power Level

100 dB (A) (2000/14/EC)

Measured Sound Power Level

99 dB (A) (2000/14/EC)

LpA operator noise:

79 dB (A) (ISO 6396)

# Super-structure revolving frame

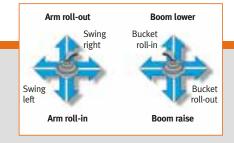
A deep, full-reinforced box section. Heavygauge steel plates used for ruggedness.



Pilot pressure control type. Right lever is boom and bucket control, left lever for swing and arm control.



Full sealed wet discs service brakes and rear axle sealed wet discs parking brake operated hydraulically.







High-torque, axial piston motor with planetary reduction gear bathed in oil. Swing circle is singlerow, shear type ball bearing with induction-hardened internal gear. Internal gear and pinion gear immersed in lubricant. Swing parking brake is spring-set, hydraulicreleased disc type.

#### SWING SPEED

o to 9,1 rpm

#### **REAR SWING RADIUS**

1.650 mm

Fully hydrostatic driven, 2 speed mechanical shift transmisson, variable displacement, high torque, axial piston motor, foot pedal controls provide smooth travel, hub reduction type front steering axle and rear rigid axle.

#### TRAVEL SPEED (HIGH/LOW)

30/8,1 km/h

A maximum speed restriction of 20 km/h is available as an option.

#### **MAXIMUM TRACTIVE FORCE**

3.000 kgf

#### GRADEABILITY

30,6° (59%) continuous

Heavy-duty frame, all-welded stress-relieved structure. Top grade materials used for toughness. Specially heat-treated connecting pins. 12-16.5-12PR(OTR) tubeless single tires. Front axle oscillating hydraulically (+/- 5°).

Equipped with 3,0 m boom, 1,6 m arm, and 0,174 m<sup>3</sup> (SAE heaped) bucket and rear dozer: 5.550 kg

#### MAJOR COMPONENT WEIGHT (KG)

Arm : 1.600 mm	122
Boom: 3.000 mm	262
Upper structure	2.734
Counter weight	240

120
10
9,7
1,5
1,5
80

- Safety glass windows
- Electric type horn
- Spring-set/hydraulic-released disc type travel parking brake
- Main relief valves, make-up valves
- Overload relief valves, hydraulic brake valves
- Engine coolant temperature gauge
- Monitor for before starting (engine oil level, engine coolant level and hydraulic
- Monitor for during operation (engine oil pressure, engine coolant temperature, alternator charge, air cleaner clogging and fuel minimum level)
- Alarm buzzer (engine oil pressure and engine coolant temperature)
- Working lights pilot lamp
- Lever lock

#### SAFETY

• Rotating beacon

#### **CABIN & INTERIOR**

• Sun visor

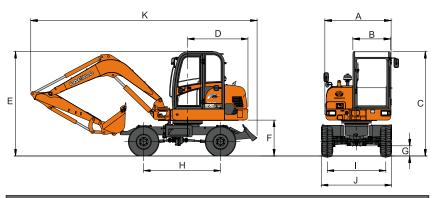
Сара	CITY	Wı	WIDTH				
SAE, heaped			With side cutters				
0,174 m <sup>3</sup>	0,15 m <sup>3</sup>	654 mm	724 mm	170 kg			



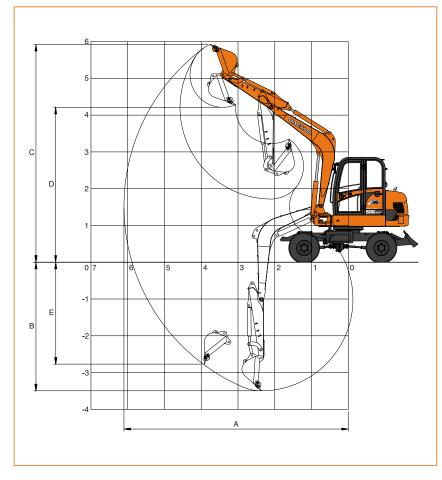
# **Dimensions & Working Ranges**

## DIMENSIONS

Α	Overall width of upper structure	
		1.820 mm
В	Overall width of cab	
		1.030 mm
C	Overall height of cab	
_		2.856 mm
D	Tail swing radius	
_	On a sett to take	1.650 mm
E	Overall height	a 0= ( mama
F		2.856 mm
г	Clearance under counterweight	815 mm
G	Ground clearance	015 111111
u	Glound clearance	290 mm
н	Wheel base	
	Tricer base	2.100 mm
1	Tread	
		1.600 mm
J	Overall dozer blade width	
		1.920 mm
K	Overall length	
		6.187 mm



#### WORKING RANGES



#### DISCURS FORCES (SAE)

		1,6 m
Bucket digging	kgf	3.630
force	kN	35,5
Arm digging	kgf	2.600
force	kN	25,4

Boom length	3.000 mm				
Arm length	1.600 mm				
A. Max. digging reach	6.102 mm				
B. Max. digging depth	3.496 mm				
C. Max. digging height	5.920 mm				
D. Max. dumping height	4.212 mm				
E. Max. vertical wall digging depth	2.770 mm				

# **Lifting Capacities**

## OZER UP

Centerline of rotation **Ground Line** 

Boom: 3,0 m Arm : 1,6 m

Bucket : SAE 0,173 m<sup>3</sup> (CECE 0,15 m<sup>3</sup>)

Unit: 1.000 kg

A(m)	2 3			4		5		6	٨	Max. Reac	h		
		œ	ä	<b>∷</b> =0	ä	CHO	ä	œ	8	<b>⇔</b>		œ	A(m)
B(m) 4					*0,95	*0,94					0,77	0,75	4,55
3					*1,11	0,92					0,79	0,62	5,04
2	*2,63	2,60	*1,87	1,38	1,38	0,88	0,96	0,61			0,86	0,56	5,26
1	*1,28	*1,28	2,11	1,29	1,33	0,84	0,94	0,59			0,87	0,55	5,26
0	*2,18	*2,18	2,06	1,25	1,31	0,82	0,93	0,58			0,92	0,58	5,02
-1	*3,37	2,43	2,05	1,25	1,30	0,81					1,08	0,68	4,52
-2	*4,22	2,48	2,08	1,27							1,55	0,96	3,61

Boom : 3,0 m Arm : 1,6 m

Bucket : SAE 0,173 m<sup>3</sup> (CECE 0,15 m<sup>3</sup>)

Unit: 1.000 kg

A(m)		2		3		4	!	5		6	N	lax. Reac	h
	ä	<b>⇔</b> □	ä	÷	Ë	œ	ä	⇔	Ë	⇔		œ	A(m)
B(m) 4					*0,95	*0,95					*0,77	0,77	4,55
3					*1,11	0,98					*0,79	0,66	5,04
2	*2,63	*2,63	*1,87	1,48	*1,41	0,94	*1,25	0,66			*0,86	0,60	5,26
_1	*1,28	*1,28	*2,58	1,39	*1,74	0,90	*1,39	0,64			*0,99	0,59	5,26
0	*2,18	*2,18	*2,93	1,35	*1,95	0,88	*1,33	0,63			*1,23	0,62	5,02
-1	*3,37	2,65	*2,92	1,35	*1,98	0,87		·			*1,65	0,73	4,52
-2	*4,22	2,71	*2,52	1,37							*1,93	1,04	3,61

2. Load point is the hook on the back of the bucket

3. \* = Rated loads are based on hydraulic capacity
4. Rated loads do not exceed 87% of hydraulic capacity or 75% of tipping capacity

: Rating over front

□□ : Rating over side or 360 degree





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The illustrations do not necessary show the product in standard version. All products and equipments are not available in all markets. Materials and specifications are subjects to change without prior notice.

